Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claim 1 (withdrawn). A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric comprising the steps of:

a. providing a first layer precursor web comprising a blend of lyocell fiber and modacrylic fiber;

b. providing a second precursor web comprising a blend of lyocell fiber, modacrylic fiber, and para-amid fiber;

c. positioning said first precursor web atop said second precursor web; and

d. hydroentangling said first and second precursor webs so as to form said nonwoven fabric.

Claim 2 (withdrawn). A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric as in claim 1, wherein said first layer comprises a blend of 60% lyocell fiber and 40% modacrylic fiber.

Claim 3 (withdrawn). A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric as in claim 1, wherein said second layer comprises a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

Claim 4 (withdrawn). A method of making a structurally stable three-dimensionally imaged flame-retardant nonwoven fabric comprising the steps of:

a. providing a first layer precursor web comprising a blend of lyocell fiber and modacrylic fiber;

b. providing a second precursor web comprising a blend of lyocell fiber, modacrylic fiber, and para-amid fiber;

c. providing a three-dimensional image transfer device;

d. positioning said first precursor web atop said second precursor web;

e. advancing said first and second precursor webs onto said three-dimensional image transfer device; and

f. hydroentangling said first and second precursor webs so as to form said imaged nonwoven fabric.

Claim 5 (currently amended). A structurally stable hydroentangled flame-retardant, ~~100%~~ nonwoven fabric comprising a nonwoven first layer and a nonwoven second layer, ~~wherein~~ said first layer ~~comprises~~ consists essentially of a blend of lyocell fiber and modacrylic fiber and said second layer comprises a blend of lyocell fiber, modacrylic fiber, and para-amid fiber, ~~whereby~~ wherein said first and second layers are in a directly adjacent, hydroentangled united arrangement forming ~~so as to form~~ said fabric.

Claim 6 (currently amended). A structurally stable three-dimensionally imaged flame-retardant, ~~100%~~ nonwoven fabric has a three-dimensional fabric pattern, and said fabric comprising a first layer and a second layer, wherein said first layer ~~comprises~~ consists essentially of a blend of lyocell fiber and modacrylic fiber and said second layer comprises a blend of lyocell fiber, modacrylic fiber, and para-amid fiber, ~~whereby~~ wherein said first and

second layers are in a directly adjacent, hydroentangled united arrangement forming ~~on a three-dimensional image transfer device so as to form~~ said fabric.

Claim 7 (previously presented). A flame-retardant nonwoven fabric in accordance with claim 5, wherein said first layer comprises a blend of 60% lyocell fiber and 40% modacrylic fiber.

Claim 8 (previously presented). A flame-retardant nonwoven fabric in accordance with claim 5, wherein said second layer comprises a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

Claim 9 (previously presented). A flame-retardant nonwoven fabric in accordance with claim 6, wherein said first layer comprises a blend of 60% lyocell fiber and 40% modacrylic fiber.

Claim 10 (previously presented). A flame-retardant nonwoven fabric in accordance with claim 6, wherein said second layer comprises a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.